



COMPETITION
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SHOOTING SPORTSWEAR





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Arthur Aivazian (UKR)
Olympic Champion
World Cup winner
European Champion



Liubov Galkina (RUS)
Olympic and World Cup
medallist
World Champion
Russian National
Champion



Ivana Maksimovic (RS)
Olympic and
World Cup medallist
European Champion-
ship medallist



Christian Lusch (GER)
Olympic and World Cup
medallist
German National
Champion



Tatjana Goldobina (RUS)
Olympic and
World Cup medallist
European Champion
Russian National
Champion



Jia Zhanbo (CHN)
Olympic and
World Cup medallist
Chinese National
Champion



Eva Friedel (GER)
Several times German
National Champion
European Champion-
ship and World cham-
pionship medallist
Military World Champion
Military World Games



Beate Gauss (GER)
Several times German
National Champion
Vice European
Champion
World Cup medallist
Several times European
team Champion



Jamie Beyerle (USA)
USA Champion
Olympic Champion
World Cup winner



Han Jinseop (KOR)
Olympia participant
World Cup winner
Vice world champion



Ying Chen (CHN)
Olympic Champion
World Champion
World Cup winner
Asian Championship
winner



Jason Parker (USA)
World Champion,
World Record holder,
World Cup Medallist
US National Champion



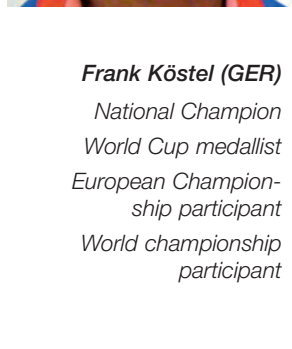
Eglis Yaima Cruz (CU)
National Champion
Olympic medallist
World Cup medallist



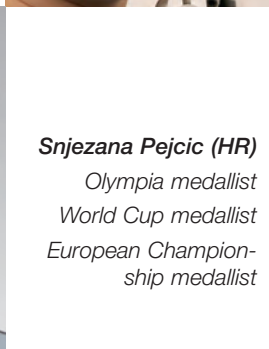
Elsa Caputo (ITA)
World Cup winner



André Link (GER)
German National
Champion Jun.
European Champion
European team Cham-
pion



Frank Köstel (GER)
National Champion
World Cup medallist
European Champion-
ship participant
World championship
participant



Snjezana Pejicic (HR)
Olympia medallist
World Cup medallist
European Champion-
ship medallist



Christian Reitz (GER)
Olympia medallist
World Cup medallist
World- and European
Champion



Sauer shooting sportswear for ambitious sport shooters

The more competitive shooting becomes at the high end of the sport, the more important it is, in addition to top-notch training, to have professional and functional equipment. This can deliver the decisive competitive edge. Successful shooters know this and therefore place greater value on every last detail of their equipment.

For many years, records have been broken and Olympic, national and international titles have been won with Sauer shooting sportswear. A perfect fit, absolute functionality coupled with first-class quality in terms of material and workmanship form the basis of this success.

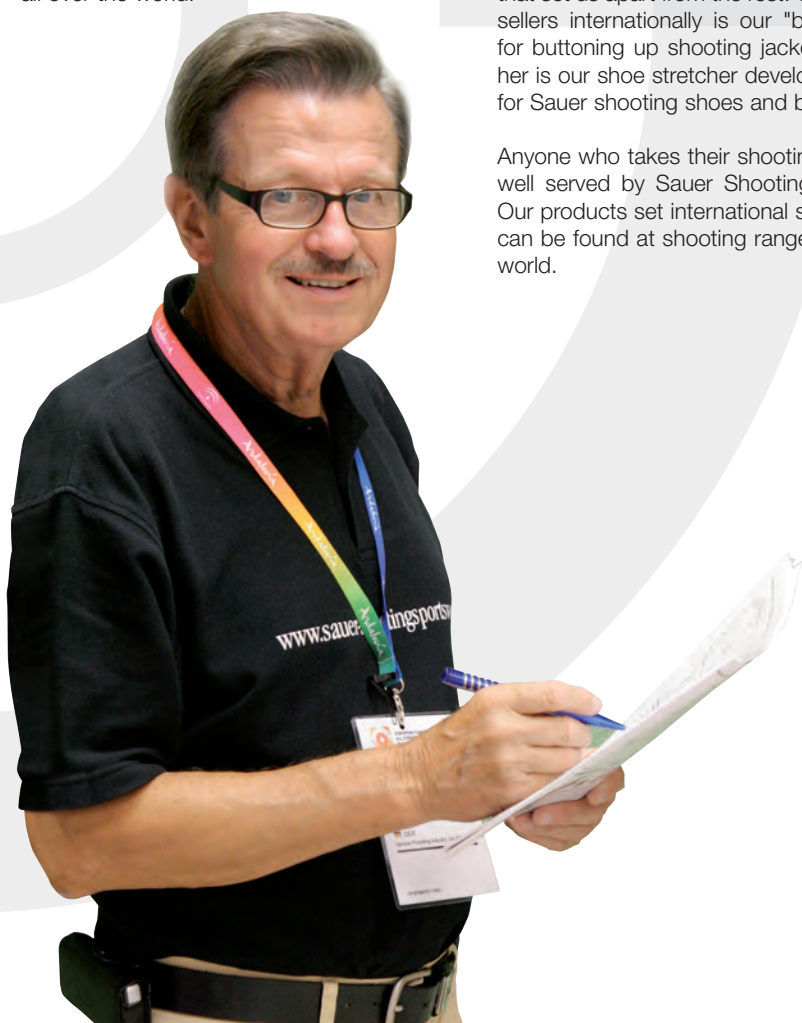
Herbert Sauer is a pioneer in the development of shooting sportswear and equipment. He was formerly a successful marksman himself and started to develop and optimize functional shooting sportswear whilst he was still an active competitor. Over the years, he has been responsible for numerous patents and registered designs. Many of these have now become essential items of shooting sportswear and equipment and are imitated all over the world.

Sauer Shooting-Sportswear offers uncompromising quality. All top-of-the-range products, whether shooting jackets, trousers or shoes and boots, are made entirely in Germany and use only the best materials. In the main, this means premium leather, linen and rubber. However, where it makes sense to do so, our products are supplemented by modern synthetic components. The focus is always on quality and above all on enhancing our customers' sporting performance.

The highlights of the Sauer range of shooting sportswear are tailor-made individual outfits. Here, the customer determines the appearance of his or her items of clothing by choosing the colours and in some cases the materials from the corresponding charts and swatches. Sauer Shooting-Sportswear's range also includes more affordable models, partly manufactured abroad, which are ideal for amateurs, juniors and senior citizens.

But it is not only the core range of products that impresses sports shooters around the world. It is also the little accessories produced in Herbert Sauer's inventor's workshop that set us apart from the rest. One of the top sellers internationally is our "button buddy" for buttoning up shooting jackets and another is our shoe stretcher developed specially for Sauer shooting shoes and boots.

Anyone who takes their shooting seriously is well served by Sauer Shooting-Sportswear. Our products set international standards and can be found at shooting ranges all over the world.



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UNCOMPROMISING QUALITY AND WORKMANSHIP: SAUER

Now with improved fit

Asymmetric cut at the shoulders for better ergonomics when taking aim.

A butt pad in suede (or Top Grip material on request) is added to the shoulder and upper arm for optimum shouldering of the rifle when taking aim.

The inner lining of the jacket is made of different materials. Natural linen in a variety of thicknesses to suit the material used can be found at the sleeves, on the lower back below the level of the armholes and at the rear up to the yoke.

The sleeve on the support arm is rotated towards the rear to give the best possible arm position for each shooting stance.

The curvilinear button strip in cowhide leather and an extra seam in the upper segment of the front of the support arm prevent irritating obstructions caused by bunching.

Inserts at the inner elbows curved to the shape of the biceps and made from breathable stretch fabric prevent pressure points from forming and make it easier to bend the arm.

All-leather button strip for better adjustment at the lower torso. Button holes with piping for easier fastening.

Each jacket is fitted with five screw-on buttons for individual adjustment of the width.

Large pleated pocket in leather.

The seams at the torso, sleeves and neck are made of leather.



Advantage Extra, Item No. 123

All models of the Sauer Advantage jacket are made entirely in Germany from selected, high-quality materials. In terms of appearance, each jacket is unique. By choosing the combination of materials and the colour composition (see material swatches and shade charts on page 25) each customer determines the look of his or her individual shooting jacket. The jacket is then cut and tailored accordingly. Production line manufacturing is not possible for this type of product. All Sauer shooting jackets are available in stan-

dard women's and men's sizes. Shooting jackets for left-handed shooters can be supplied to order. Of course, your shooting jacket can also be made to measure.

Please note that we reserve the right to make changes and modifications during the course of continuous improvement and optimization.



P: SAUER SHOOTING JACKETS

Made in Germany

Special shooting sling holder features a patented clasp with two-point horizontal adjustment and infinite vertical adjustment. Guaranteed to keep constant tension on the shooting sling, especially in the prone position.

"Buffer patch" in leather compensates for the different material thicknesses at the shoulders.

The butt pad extends over the shoulder of the firing arm and is fitted to a strap assembly to prevent obstructions caused by the material bunching around the shoulder and neck when taking aim.

Back yoke in leather to give a better fit in different shooting positions.

The heavily tapered rear section is divided into seven panels. For greater strength, the seams are reinforced with piping where necessary.

Inserts in fine, breathable stretch fabric at both sleeve joints, between the back yoke and the sleeve eliminate friction when shouldering the rifle and at the same time aid air circulation.

Two-clip holder for fastening the competitor number.

A non-twist shooting sling holder (toothed belt) is included in the "Advantage Extra" and "Advantage Semi" models.

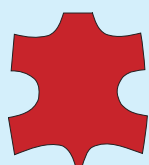
Each jacket is unique. Made from the best materials

The back of the support arm in tough double canvas for improved stability.

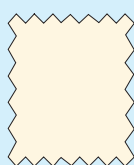
Top Grip rubber patch at both elbows prevents the elbow from slipping.



Advantage Extra, Item No. 123



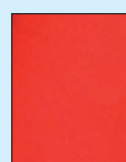
High-quality cowhide leather



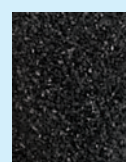
100 % canvas



Synthetic rubber on three layers of fabric plus a compressible layer



Breathable stretch fabric



Top Grip rubber patch



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When choosing your colour(s), please refer to the material and colour data on page 25 of our catalogue.

„ADVANTAGE EXTRA“

Sauer's already proven and popular "Advantage" shooting jacket is now available under the name "Advantage Extra" as a top-of-the-range version in a new and highly effective combination of materials. For the first time, a firm cotton-backed rubber material has been used for the front and back. It gives the shooter

The top-of-the-range model from Sauer

excellent support in every firing position, while providing the necessary freedom of movement. This sturdy rubber material complies with ISSF rules on stiffness and thickness under all climatic conditions. The blue rubber surface is easy to care for and retains its beneficial properties for years. Anyone who tries it will be impressed.

Beate Gauß (GER)

Advantage Extra, Item No. 123

Comfort Extra, Item No. 223

Eva Friedel (GER)

Advantage Extra, Item No. 123

Comfort Extra, Item No. 223

Snjezana Pejčić (Croatia)

Advantage Extra, Item No. 123

Comfort, Item No. 211



E4



E5



E6

7

Model: "Advantage EXTRA"

(registered design DBGM20 2006 009 552.7)

Item No.: 123

Material: : 68.7% cotton, 0.2% polyester, 10% cowhide, 15.1% rubber; arm patches: Top Grip

Colour: choice of leather and canvas from the colour chart; rubber in blue (smooth surface) or, our recommendation for the back, beige fabric

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-106. Made to measure at extra cost.

Ivana Maksimovic
(Serbia)

Patricia Piepjohn
(GER)

Riccardo Ranzani
(Italy)

Advantage Extra, Item No. 123

Comfort Extra, Item No. 223

Advantage, Item No. 128

Coach, Item No. 214

Advantage Extra, Item No. 123

Comfort Extra, Item No. 223



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When choosing your colour(s), please refer to the material and colour data on page 25 of our catalogue.

ADVANTAGE „EXTRA SEMI“ **Made in Germany**

Frank Köstel (GER)



Advantage Extra Semi, Item No. 124

Sauer's top-of-the-range proven shooting jacket, the "Advantage Extra" so popular with many shooters, is now also available in an "Advantage Extra Semi" version. The front section is made of high-quality double-strength canvas and has an additional suede insert on the supporting arm side to give a firm grip when shouldering the rifle. As with the "Advantage Extra" model, the rear of this jacket is made of an exceptionally sturdy rubber material which keeps it shape exceptionally well. This gives the marksman excellent stability in every firing position. The new "Advantage Extra Semi" from Sauer complies with ISSF rules on flexibility and thickness under all climatic conditions.

Model: "Advantage Extra Semi"

(Registered design: DBGM20 2006 009 552.7)

Item No.: 124

Material: 82.8 % cotton, 0.2 % polyester, 10 % leather, 7 % rubber, arm patches in Top Grip

Colour: Choice of leather and canvas colours from the colour chart. Rubber in blue (smooth surface) or beige fabric surface.

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-102. Made to measure at extra cost.

Shooting Sling Holder

The new Sauer shooting sling holder makes it even easier to fix the rifle securely in the firing position. The holder is completely resistant to twisting.

The serrated belt design means that it will also snap firmly into place in the shoulder clasp of the jacket. It is the perfect complement to our infinitely adjustable "Exakt III" shooting sling. Instead of leather as previously, the new sling holder is made of a high-quality synthetic material with the features of a serrated belt. Unlike leather, this material (thermoplastic polyurethane (PU) with aramid retainers can not twist and is age-resistant.

Model: Shooting sling holder

Item No.: 1000

Material: Thermoplastic poly-urethane (PU) with aramid retainers

Colour: White



„ADVANTAGE PRONE“

The "Advantage Prone" jacket is ideal for prone shooting. It has a straight cut at the front and both sleeves are set turned markedly towards the back. More material in the shoulder and front sleeve area has been taken in to prevent creasing in the prone position. The neckline and back yoke have been cut lower to avoid pressure from the material. One front panel is made of suede: the left one for right-handed shooters, and the right one for left-handed shooters. The leather inserts at the elbows prevent slipping.

Model: "Advantage Prone"

Item No.: 128 P

Material: outer shell: 50 % leather, 50 % cotton; inner lining: 100% cotton; arm patches: Top Grip

Colour: choice of leather and canvas from the colour chart

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-102.

Made to measure at extra cost.

Made in Germany





A4



A5



A6

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„ADVANTAGE LEATHER CANVAS“

Sauer's "Advantage" model is made from a carefully balanced combination of materials. For greater stability the lower back and the back of the support arm are made of double canvas. The back yoke and sleeves are in cowhide to ensure freedom of movement where it is needed. Near the support arm the jacket front is fitted with suede to prevent slipping.

Model: "Advantage Leather Canvas"

Item No.: 128

Material: outer shell: 40% cowhide, 60% cotton; inner lining: 100% cotton; arm patches: Top Grip (100% rubber)

Colour: choice of leather and canvas from the colour chart

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-106. Made to measure at extra cost.



Ekaterina Raileanu
(Moldova)

Advantage, Item No. 128

„ADVANTAGE CANVAS“

Made in Germany

Model: "Advantage Canvas"

Item No.: 129

Material: double canvas (100% cotton); arm patches: Top Grip (100% rubber)

Colour: Choice of canvas from the colour chart

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-102. Made to measure at extra cost.



Beate Gauß (GER)

Advantage Leinen, Item No. 129

Advantage Prone Extra, Item No. 123P



Eva Friedel (GER)

„ADVANT. PRONE EXTRA“

"Advantage Prone Extra" is like the "Advantage Prone" model described on the left except that the lower back is made of a sturdy and durable rubber material which keeps its shape especially well.

Item No.: 123 P

Material: 68.7% cotton, 0.2% polyester, 10% cowhide, 15.1% rubber; arm patches: Top Grip

Colour: choice of leather and canvas from the colour chart; rubber: rubber in blue or, our recommendation for the back, beige fabric

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-102. Made to measure at extra cost.



SHOOTING

PROGRAMM „EFFECT“



Effect, Item No. 110

Sauer's "Effect" shooting jacket is reasonably priced yet still bears the hallmark "Made in Germany". Offering the same customary good fit as the "Advantage", it is made of double canvas and features non-slip patches on the elbows. In contrast to the "Advantage", the "Effect" has neither a suede insert in the front panel near the support arm nor piping on the rear.

Model: "Effect" jacket

Item No.: 110

Material: outer shell and lining: 100% cotton;
arm patches: 100% rubber

Colour: choice of canvas from the colour chart

Sizes: Standard clothing sizes. Women 36-46, men 46-60 and 88-102. Made to measure at extra cost.



Our "low-cost
range" made in
Germany

There are also "Effect" trousers to match the jacket, offering the same reasonably priced quality "Made in Germany". They are basically the same as the popular "Comfort II" model except that the anti-slip seat and knee patches are made of rubber. Waist and seat areas are in double canvas, the legs in single canvas.

Model: "Effect" trousers

Item No.: 210

Material: shell: 100 % cotton;
patches: 100 % rubber

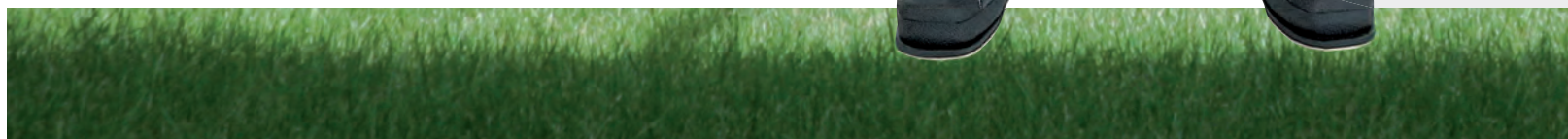
Colour: choice of canvas from the colour chart

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-102. Made to measure at extra cost.

Made in Germany



Effect, Item No. 210





JACKETS

PRACTICAL ACCESSORIES FOR JACKETS AND TROUSERS

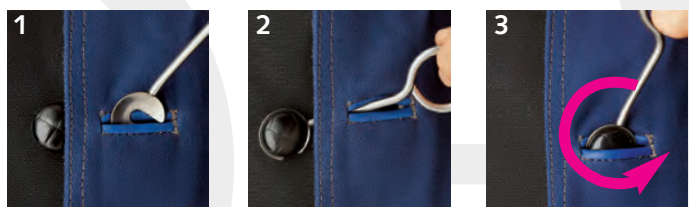
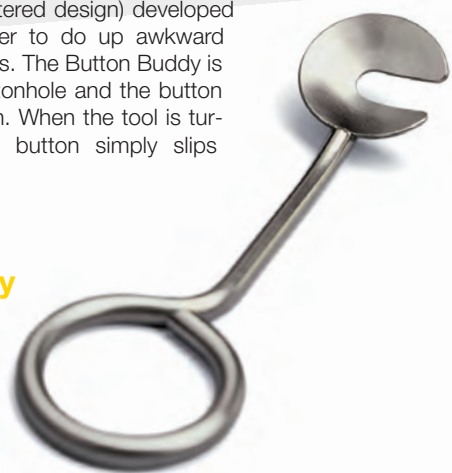
BUTTON BUDDY

The Button Buddy (registered design) developed by Sauer makes it easier to do up awkward jacket and trouser buttons. The Button Buddy is inserted through the buttonhole and the button is hooked onto the notch. When the tool is turned anti-clockwise, the button simply slips through the buttonhole.

Item No.: 1001

Material: metal

Made in Germany



TOP GRIP PADS

Top Grip pads for shooting jackets and trousers.

Item No.: 1110 for shooting jacket

Item No.: 1111 for shooting trousers

Material: 100 % rubber



SCREW-ON BUTTONS

Metal screw-on button, high quality, pivoting, a perfect fit for the buttonhole.

Item No.: 1113

Material: 100% metal

Colour: black

PVC screw-on button

Item No.: 1112 for jackets

Item No.: 1112 for suspenders

Material: 100% PVC

Colour: black



Made in Germany

HOW TO MAKE SURE THAT YOUR NEW SHOOTING JACKET IS A GOOD FIT

André Link (GER)



Advantage Extra, Item No. 123

When taking measurements and especially when trying a jacket on, it is important to wear underclothes, including any vest or anything else that you normally wear under your jacket. When trying on a new jacket for the first time, it is quite common for it to feel somewhat on the tight side.

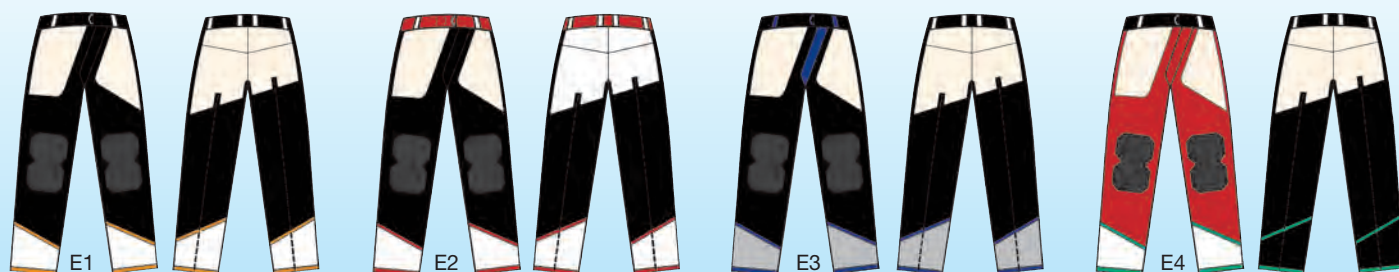
Since our shooting jackets have an asymmetric cut in order to do justice to the aiming stance, you can only really judge the fit of a jacket in an aiming stance. This is the only way to get a feel for the true fit of your jacket.

It is also common for the overlap of 70 mm prescribed by the ISSF not to be achieved when the jacket is first tried on. Your new shooting jacket needs to be "worn in". Your shooting jacket will not attain its final perfect shape until after several training sessions when the seams have stretched and the other materials have adapted to the contours of your body. During this wearing-in phase, you can gradually adjust the screw-on buttons until you have achieved the overlap of 70 mm.

From the very onset you should ensure that your shooting jacket and shooting trousers are transported and stored correctly. You should ensure that they are folded as little as possible when in transit. Ideally, you should use a bag which is long enough to hold your jacket (e.g. the All In One sports bag from Sauer). It is equally important to use the bag only for the purposes of transporting your jacket and trousers and to transfer them to a hanger in a well-ventilated place as soon as you can. This is the only way to ensure that the material recovers from each journey.

If you follow these simple guidelines, your Sauer shooting jacket and shooting trousers will give you lasting pleasure

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When choosing your colour(s), please refer to the material and colour data on page 25 of our catalogue.

COMFORT „EXTRA“ **Made in Germany**

Sauer shooting trousers have been worn by shooters at home and abroad for more than three decades. The successful balance between good fit, functionality and comfort is what sets these trousers apart. The back of the trousers is specially cut to give the shooter the best back support in the shooting position.

The various models are identical in cut and fit. They differ only in their combinations of materials and certain technical details. This way, shooters can select the trousers which best suit their individual requirements.

Of course, all shooting trousers are available in a left-handed version and can be made to measure.

The top model in Sauer's trouser collection is the "Comfort Extra". The particular advantage of this model lies in its canvas/ rubber combination which is also used in our top-of-the-range jacket, "Advantage Extra". This rubber material is extremely tough and retains its shape for years.

The "Comfort Extra" trousers are diagonally reinforced with this special rubber material at the loins on both sides and at the seat, providing stability where it is really needed. Although they are so robust, "Comfort Extra" trousers comply with all ISSF rules on stiffness and thickness.

The diagonal Velcro front closure and 5 hook-and-eye fasteners on the waistband give added width adjustment.

Model: "Comfort EXTRA" (registered design: DGBM 20 2006 009 552.7)

Item No.: 223

Material: 68.7% cotton, 0.2 % polyester, 16% cowhide, 15.1% rubber; patches: 100% rubber

Colour: choice of leather and canvas from the colour chart; rubber in blue (smooth surface) or, our recommendation, beige fabric

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-102.

Made to measure at extra cost.

Hook and eye closure with five hooks

Two angled Velcro fastener strips for extremely variable width adjustment

Opening extends well into the leg to make the trousers easier to put on and improve comfort when spreading the legs in the kneeling position

High-quality, non-slip Top Grip patch on both knees

Waistband with six belt loops

Robust rubber patches on the front and rear

Our top-of-the-range trousers

Comfort Extra, Item No. 223





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COMFORT **Made in Germany**

"Comfort" shooting trousers are made of tough double canvas. There is an oval cut-out with a stretch fabric insert to the left of the crotch (or to the right of the crotch for left-handed shooters). This prevents unpleasant pressure on the shooter's groin and abdomen. Another special feature is the elastic stretch fabric insert on the inside of the left thigh (or the right thigh for left-handed shooters). This enables the wearer to spread his legs better and to bend at the knee more comfortably when shooting from the kneeling position. It also makes the trousers easier to

put on. The diagonal Velcro front closure and 5 hook-and-eye fasteners on the waistband give excellent width adjustment. The "Comfort" model features a two-way zip fastener on the back of each trouser leg. For kneeling, these zip fasteners can be opened right up to the seat patches, preventing unpleasant pressure on the calves. At the same time, opening the top of the zip prevents bunching at the back of the knees when kneeling. The two-way zips can also be adjusted independently for the prone position.

Model: "Comfort" (double canvas)

Item No.: 211

Material: 100% double canvas; patches: 100% rubber (Top Grip)

Colour: choice of canvas from the colour chart

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-102.

Made to measure at extra cost.

"Double" saddle at the seat for a better fit

Oval cut-out with light, stretchable fabric prevents material pressure when kneeling

Stretch material makes spreading of the legs and bending much easier when kneeling

Seams with decorative piping

All Sauer shooting trousers are supplied with a padded seat.



Seat padding

The seat padding consisting of Top Grip rubber patches filled with polyurethane foam acts as a buffer between the heel of the shoe and the seat when kneeling or as additional knee padding.

Model: "Padded Seat"

Item No.: 2002

Material: 100% rubber

Filling: polyurethane foam

Size: approx. 150 x 199 x 10 mm

Extra-long two-way zips at the rear of the legs can be opened individually when kneeling or in the prone position

Comfort, Item No. 211



TROUSERS

COACH / COACH EXTRA

The "Coach" range of trousers has been completely redesigned. The principle of off-setting the openings toward the sides has been retained but improved in terms of functionality. For example, the new "Coach" has an adjustable Velcro fastening at the waist. On request, all models can also be fitted with hook fasteners.

The large opening at the front of the left leg (right leg for left-handed shooters) with a Velcro fastener makes this garment easy to put on. An important feature is the ideal waist size adjustment for shooting from a kneeling position. This prevents any pressure on the stomach area when shooting from a kneeling position. Both knees and the seat are fitted with a high-quality Top-Grip patch.

The "Coach Extra" sports trousers are the top-of-the-range model. For ideal firmness, the "Coach Extra" is fitted with an especially stiff and durable rubber material on the front on the opposite side to the opening and on both sides of the seat at the height of the upper thighs. The lower legs are made from heavy-duty linen.

Opening offset to the side to improve width adjustment in the kneeling position

Extra-long two-way zips at the rear of the legs for opening in the kneeling and prone positions (see the illustration of the "Comfort" model)

High-quality non-slip Top Grip patch at knee level

Seams with decorative piping

Model: "Coach" (double canvas)

Item No.: 214

Material: shell: 100% cotton; inner lining: 100% cotton; patches: 100% rubber

Colours: choice of canvas from the colour chart

Model: "Coach Special" (front in leather with canvas lining, rear in double canvas)

Item No.: 214S

Material: outer shell: 50% cowhide, 50 % cotton; inner lining: 100% cotton; patches: 100% rubber (Top Grip)

Colour: choice of leather and canvas from the colour chart

Model: "Coach Extra" (waist and hip fitted with rubber (beige), double canvas legs)

Item No.: 214E

Material: outer shell: 68.7% cotton, 0.2 % polyester, 16% cowhide, 15.1% rubber; patches: 100% rubber

Colour: choice of canvas from the colour chart

Sizes: Standard clothing sizes.

Women's 36-46, men's 46-60 and 88-106. Made to measure at extra cost.

Made in Germany



VESTS

STANDING

"Standing" shooting trousers are especially suitable for shooting from the standing position. They have a narrower cut and no knee or seat patches. Two-way zip fasteners on the back of each leg make them easier to put on.

Model: "Standing"

Item No.: 210D

Material: outer shell: 100% cotton;
inner lining: 100% cotton

Colour: choice of canvas from the colour chart

Sizes: Standard clothing sizes. Women's 36-46, men's 46-60 and 88-106.
Made to measure at extra cost.



Standing, Item No. 210D

SHOOTING VESTS



"Extra" Item No. 126E

"Imitation leather" Item No. 126K

The "EXTRA" shooting vest is the superior line of Sauer shooting vests. Exceptionally sturdy and non-distorting rubber material at the front and rear means that this vest provides support for longer than average. A large suede butt pad is added to the shouldering area, extending as far as the collar.

Model: "Extra" shooting vest

Item No.: 126E

Material: 68.7% cotton, 15.1% rubber, 0.2% polyester, 16% cowhide leather

Colour: choose from the shade chart

Sizes: standard clothing sizes.
Women's 36-46, men's 46-60.
Made to measure at extra cost.

The "DOUBLE CANVAS" shooting vest (not illustrated) is crafted from two separate layers of canvas and is therefore exceptionally robust. It is fitted with a short sleeve at the shooting arm and has an enlarged butt pad in suede leather. The back of the short sleeve is made from breathable stretch fabric.

Model: "Double Canvas" shooting vesting
Item No.: 126 D

Material: 100% cotton, patches in cowhide leather

Colour: choose from the leather und canvas shade charts

The "IMITATION LEATHER" shooting vest for benchrest shooters is a variation on the familiar shooting vest. The imitation leather used is pleasantly supple and yet holds its shape well. The rear of the vest has an additional canvas lining for greater support. This version of the shooting vest likewise has a short sleeve at the shooting arm with stretchable fabric at the rear. The shouldering area is fitted with a suede butt pad. The vest has screw-on buttons for individual width adjustment.

Model: "Imitation Leather" shooting vest
Item No.: 126K

Material: polyurethane coated material on fabric, 50% polyester and 50% cotton,
Main lining 100% cotton

Colour: black, colour of button strip as selected from the leather shade chart

Sizes: standard clothing sizes.
Women's 36-46, men's 46-60.
Made to measure at extra cost.

VESTS

VEST FOR THE SEATED POSITION

New for senior shooters

More and more shooters are continuing to enjoy their sport well into their later years. Consequently, seated shooting is rapidly increasing in popularity. For these shooters, Sauer makes a special shooting vest. This vest is shorter at the front so that it does not ride up on the upper thighs when the shooter is seated. The rear is longer so that it covers the rump. Both sleeve openings are extended toward the front so that the material does not bunch up when taking aim. At the shooting side the vest has a short sleeve and a suede butt pad to prevent the rifle from slipping. The Sauer vest for seated shooters is made in Germany from high-quality material.

Item No.: 126 KS

Material: imitation leather, inner lining 100% cotton, patches suede leather

Colour: black; leather button strip as selected from the leather shade chart

Sizes: standard clothing sizes.

Made to measure at extra cost



Short sleeve with suede leather patch at the shouldering side

Both sleeve openings with extra space at the front

Longer rear section for better support

Four screw-on buttons for width adjustment

Shorter front section prevents the jacket from riding up when the shooter is seated

Vest for seated position, Item No. 126 KS

UNIVERSAL SHOOTING VEST

Item No. 109



This Sauer vest is designed for shotgun and benchrest shooting and for hunting. The cut and the combination of materials cater for all the needs of skeet and benchrest shooters. The rear and side sections and the pockets are made of mesh to provide excellent ventilation and the width of the vest is adjustable at the waist. For better protection from recoil, each front shoulder is fitted with a quilted suede section down to chest level with an inside pocket for rubber inserts.

The vest is supplied with a rubber pad inserted on the right. The pad can be transferred to the other side for left-handers, making the Sauer shooting vest a universal garment for both right-handed and left-handed shooters. Two expandable mesh pockets on the front and two pockets with side openings on the back provide ample storage for cartridges and shells.

Model: Universal shooting vest

Item No.: 109

Material: 100% polyester; patches: suede

Colour: black/red

Sizes: XXS – XXXXL

PISTOL REST

NEW

SOFTSHELL JACKET

Softshell, Item No. 155



Softshell is a modern practical textile, which is mainly used for making practical sporty clothing. The fibres have very good moisture transfer properties and they absorb only a very small amount of moisture. Softshell is an air-permeable material and is at the same time draught proof; it warms and is water-resistant. A further property is its durability and above all, Softshell is a very lightweight material.

The Sauer Softshell jacket is suitable for wearing as a top jacket before and especially after competitions when the increased body temperature makes it necessary to protect the competitor from cold and draughts.

This jacket can also be worn under other clothing as an additional garment in extremely cold conditions. It is fitted with a continuous zip fastener which goes all the way to the top of the stand-up collar and has three pockets which are likewise fitted with zip fasteners.

On request, a motif such as a club logo can be printed or stitched onto the jacket.

Item No.: 155

Material: 94% polyester, 6% spandex

Colour: black

Sizes: men's S-XXL, women's S-XXL

PISTOL REST



What to do with the pistol between shots? Until now, each pistol shooter has had to find his or her own solution to this problem. And the situation is further exacerbated by the fact that surface heights vary from booth to booth, which is hardly conducive to an automatic sequence of movements on the part of the shooter.

Sauer has not only identified this problem area but also developed an effective solution to combat it: a pistol rest (DBGM). As with all really good solutions, this one is simplicity itself. A suitably shaped block of hard foam with a cotton cover acts as a rest for the pistol and also as a hand rest for the shooter.



The pistol shooter can use additional **height adjustment modules** made from the same materials to adjust the height of the rest to his or her own height or to adapt the height of the rest to the surface top at the shooting booth.

Used correctly, the Sauer Pistol Rest helps the shooter to relax in between shots and to optimize the sequence of movements demanded by the sport.

Pistol Rest

Item No.: 515

Material: 100% cotton, filling hard foam

Height adjustment module

Item No.: 516

Material: 100% cotton, filling hard foam

VISOR



"Standard" shooting cap, visor style with Velcro fastener
Item No.: 411E

Material: 100% polyester
Colour: black or grey/black



The ultra-light Sauer Visor in Neoprene is the easiest way for sports shooters to protect themselves from refracted light or other types of dazzle. The Velcro fastener enables the visor to be adjusted to fit any head size.

Model: Sauer Visor

Item No.: 411N

Material: 100 % PU

Colour: black

STANDARD

"STANDARD" RANGE

Our low-cost range
for juniors and
amateur shooters



Standard, Item No. 118E

All the products in the "Standard" range are both practical and inexpensive. These products are especially suitable for amateur and junior marksmen. These items also fulfil the technical expectations of sport shooters. In order to make these products affordable, this range is only available in standard sizes.

"Standard" shooting jacket (also for left-handed shooters)

Item No.: 118E

Material: outer shell: 20% Amara, 20% cowhide, 60% cotton; lining: 100% cotton

Colour: blue/black

Sizes: men's 44-60, 94-102, and 24-29, women's 36-44, children's 152-176

Cannot be made to measure. No changes possible.
We reserve the right to amend colours and design.

"Standard" shooting trousers

Item No.: 218E

Material: 100 % cotton, patches 100% rubber

Lining: 100% cotton

Colour: blue/black

Sizes: men's 44-60, women's 36-44, children's 152-176

Cannot be made to measure. No changes possible.
We reserve the right to amend colours and design.



Standard, Item No. 218E

**Standard Open Air****Item No.: 317****Material:** 45% webbing, 35% rubber patch, 20% imitation leather; lining: 34% wool, 33% viscose, 33% polyacrylic**Colour:** black/silver**Sizes:** XS, S, M, L, XL**“Standard” shooting gloves**

(also for left-handed shooters)

Item No.: 316**Material:** 30 % goatskin, 35 % rubber coating, 35% polyurethane**Lining:** 34% wool, 33% viscose, 33% polyacrylic**Colour:** blue/black**Sizes:** XXS, XS, S, M, L, XL**“Standard open” shooting gloves**

(also for left-handed shooters)

Item No.: 318**Material:** 30 % goatskin, 35 % rubber coating, 35% polyurethane**Lining:** 34% wool, 33% viscose, 33% polyacrylic**Colour:** blue/red/black**Sizes:** XS,S,M,L,XL**“Standard” shooting boots****Item No.: 2018E****Material:** uppers: 100% cowhide; soles: PVC**Colour:** blue/black**Sizes:** 37–47**“Standard II” shooting sling** (also suitable for left-handed shooters)**Item No.: 618E****Material:** 100% synthetic**Colour:** black

Standard vest, Item No. 117

For benchrest shooters, Sauer now offers a low-cost “Standard” version shooting vest. This new vest has a rear section made of double-strength canvas, whilst the front section is made from robust single-strength canvas. The cut and fit are the same as our proven top-of-the-range model.

This model is likewise fitted with a short sleeve on the shooting arm and an enlarged butt pad in Amara suede. The back of the short sleeve is made of breathable stretch fabric. The width can be individually adjusted by means of the practical screw-on buttons.

Model: “Standard” benchrest vest**Item No.: 117****Material:** 100 % cotton, inserts in Amara suede**Colour:** Blue-black**Sizes:** men's 44-60, 94-102, and 24-29 women's 36-44

Cannot be made to measure. No changes possible. We reserve the right to amend colours and design.



THERMO VEST



Thermo Vest, Item No. 144 D

The thermo vest is the counterpart to the thermo shirt. It is identical in terms of material and workmanship. Unlike the shirt, however, it is sleeveless and has a zip fastener along the whole length. Because it is highly breathable, this vest is ideally suitable for wearing under a shooting jacket, either to give the jacket a better fit or as protection against cold.

Material: 51% polyester, 38% polyimide, 11% Spandex

Colour: grey/black

Model: "Thermo vest" (women's)

Item No.: 144 D

Sizes: XS, S, M, L, XL

Model: "Thermo vest" (men's)

Item No.: 144 H

Sizes: S, M, L, XL, XXL

THERMAL SHIRT AND PANTS

Sauer's practical underwear is made of Polartec, a modern, extremely breathable, body-hugging bi-elastic four-way stretch fabric. These garments are extremely comfortable to wear. With a thickness of 1.1 mm, the material complies with ISSF regulations. The fabric is double-layered (2.2 mm) at the elbows to provide padding in the prone and kneeling positions. The composition of this material minimises the risk of a throbbing pulse caused by the shooting sling in the kneeling and prone position. The Polartec fabric fits snugly, keeps the skin dry during physical exertion, is wind-proof and abrasion resistant.

High-quality
breathable,
bi-elastic four-ply
fabric

The elbows of the shirt are double-layered to provide better padding. The inside elbows feature a thin stretch fabric to prevent material bunching. A zip fastener at the neck of the shirt makes it easy to put on. Women's and men's shirts are cut differently: the men's garment is straight, the women's is tapered. The men's shirts have a breast pocket with a zip fastener. Both the men's and the women's versions are longer at the back in order to keep the back covered when kneeling. The thermal underpants are mainly seamless and have both an elasticated waistband and a drawstring. They also have a seat pocket with a zip fastener.

Model: Thermal shirt, women's

Item No.: 140D

Material: 51% polyester, 38% polyamide, 11% Spandex

Colour: grey/black

Sizes: XS, S, M, L, XL

Model: Thermal shirt, men's

Item No.: 140H

Material: 51% polyester, 38% polyamide, 11% Spandex

Colour: grey/black

Sizes: S, M, L, XL, XXL

Model: Thermal underpants

Item No.: 141

Material: 51% polyester, 38% polyamide, 11% Spandex

Colour: black

Sizes: XS, S, M, L, XL, XXL



Thermo-Shirt, Item No. 140D

Thermohose, Art.: 141

UNDERWEAR

SEAMLESS UNDERWEAR

CARDIGANS

Technical-Shirt women, Item No. 135

Beate Gauß (Ger)

**Pleasant freshness
thanks to bacteriostatic
silver particles**

This new practical clothing is ideal for wearing under special shooting wear. It is breathable and maintains an ideal temperature at the strategically important parts of the body, which in turn contributes to a relaxed stance.

A particular benefit is that this sports underwear is made entirely without annoying longitudinal seams. It is as comfortable as a second skin. The specially woven fabric supports the muscles where necessary and gives extra mobility where it is needed.

Material: 70 % polyamide, 25 % polypropylene, 5 % elasthane

Colour: Black with grey and red patches

Model: Technical, women's undershirt
Item No.: 135

Sizes: XS/S, M, L/XL

Model: Technical, men's undershirt
Item No.: 136

Sizes: S/M, L/XL, XXL

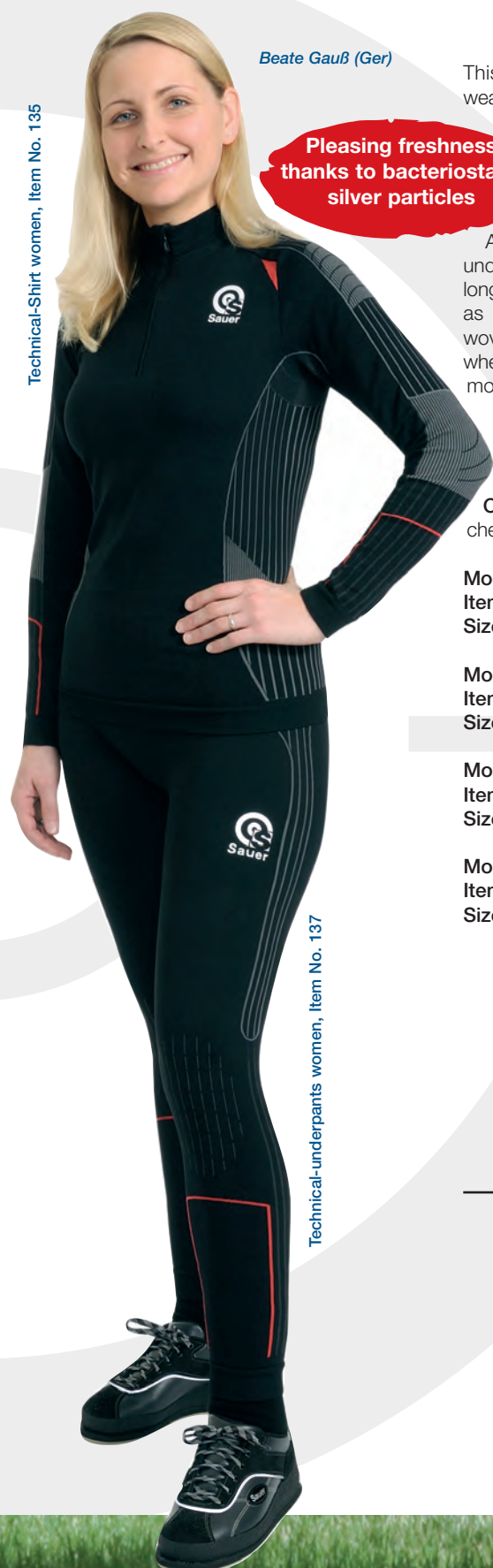
Model: Technical, women's underpants
Item No.: 137

Sizes: XS/S, M, L/XL

Model: Technical, men's underpants
Item No.: 138

Sizes: S/M, L/XL, XXL

Technical-underpants women, Item No. 137



Liubov Galkina
(Rus)

Sauer's special zip-up cardigan is ideal for wearing under shooting clothes. Two knitted fabrics with different stretch properties ensure a creaseless fit at the shoulders and arms. The sleeves are padded at the elbows to compensate for uncomfortable pressure in the kneeling and prone positions.

When opened from the bottom, the two-way zip fastener relieves restrictive pressures when kneeling. The Sauer cardigan can be worn over the normal Sauer undershirt and this combination provides ideal comfort and support in every shooting position. Other attractive features of the sweater are its tapered cut and excellent fit.

Model: Cardigan

Item No.: 122

Material: 50% cotton, 50% polyacrylic

Colour: blue/black, red/black, all black

Sizes: XS, S, M, L, XL, XXL (size XXS in black only)



Made in Germany

PERFECT STYLE **FLEX**

Made in **Germany**

Well-padded tongue prevents pressure points from forming

Perforations on both sides for better ventilation

Padded tongue at the open rear section protects the Achilles tendon

Lace fastening for a firm fit

Rubber surround prevents the boot from spreading

Cut of sole complies with current rules

Spoiler with Velcro fastener for perfect width adjustment

Flattened heel contour for better ground contact when kneeling

Soles in cast thermo polyurethane, flexible as specified in the rule book

Exchangeable spoilers in four colours and laces in four colours



"Perfect Style Flex" is the name of the new shooting boot from Sauer, a logical successor to the "Perfect Style II". It is not without reason that the term "Flex" occurs in the name; in accordance with the requirements of the ISSF which stipulate that the soles of special shooting shoes and boots must be flexible enough to allow for the natural flexing action of the foot when walking and running, the Sauer team has redesigned the structure of the soles of their sports footwear.

The new soles of Sauer shooting footwear are cast from a material (thermoplastic polyurethane) which is flexible enough to fulfil the relevant requirements. This does not detract from the item's sturdiness or grip. The result is that the boot allows the foot to make its natural flexing action during walking and then returns to its original position in order to provide flat, full-surface contact with the ground when the wearer is standing in a way that shooters are familiar with and have come to like.

The Sauer "Perfect Style Flex" fulfils all modern sport orthopaedic requirements. The two-part inner soles (which can be ordered separately) enable the boot to be individually adjusted for height both at the heel and at the forefoot. The perforations at the sides improve ventilation to the foot.

The flat shape of the heel and the corresponding cut of the sole guarantees ideal surface contact when shooting from a kneeling position. The inward curving sole guarantees constant contact with the ground (in order to preserve this feature, the use of the Sauer shoe stretcher is recommended). A particular highlight of the "Perfect Style Flex" is, as with the model's predecessors, the interchangeable Velcro fastener at the spoiler. Together with laces in matching colours, this enables

sports shooters to individually adapt their shoes to the colour scheme of their sportswear. The "Perfect Style Flex" is made in Germany from high-quality materials and is subjected to the most stringent quality controls.

Item No.: 3016

Material: 100% box leather, inner lining textile

Soles: 100% thermoplastic polyurethane

Colour: black, Velcro fasteners and laces in a choice of silver/black, blue/black, red/black or white

Sizes: 36 – 48

Exchangeable sets: (2 Velcro fasteners + laces)

Item No.: silver 1017s, blue 1017b, white 1017w, red 1017r

INSOLE WEDGES

Insole wedges for the "Perfect Style" to improve the stance at the heel and the front foot.

Heel insole

Item No. 1018 A

Front insole

Item No. 1018 B

Please state your shoe size when ordering.



FOOTWEAR

EASY STYLE **FLEX**

Made in Germany

Higher heel area at the inner sole provides relief for the back when the shooter is standing for a prolonged period

Area below the ankle is well padded

"Skate cut": Laces enable the front of the shoe to be adjusted to a perfect fit

Extra hooks can be used if required to give additional stability at the heel area



Cut of sole complies with current rules

Rubber surround prevents the shoe from spreading

Cut of sole complies with current rules

Cast thermo polyurethane sole curved inwards to give maximum stability by making contact over the whole surface

SHOE STRETCHER



This shoe stretcher was specially developed by Sauer for shooting shoes and boots. It is easy to use and suitable for all sizes and brands of footwear. Sauer's shoe stretcher keeps the sole of your shooting footwear flat for years, giving you a perfect stance at all times.

Item No.: 1013

Material: 100% aluminium
Fits shoe sizes 35 - 50

Made in Germany

The original from Sauer

The new "Easy Style Flex" sports shoe from Sauer enables the wearer to walk in a more relaxed manner. Just like the "Perfect Style Flex", this model has now been fitted with a new sole. This enables the shoe to bend more easily with the roll of the foot and still guarantees a totally flat surface when standing.

The new "Easy Style Flex" sports shoe is suitable as a shooting shoe for a variety of disciplines (such as pistol shooting and archery) and can be worn between competitions as casual footwear which fulfils sports orthopaedic requirements. It offers adequate space for the front foot without sacrificing stability.

The raised heel area provides relief for the back during prolonged periods of standing – especially appreciated by pistol shooters. The heel cup with its robust wedge shape serves to combat foot fatigue.

In order to ensure that the width is ideal at the front foot, the "Easy Style Flex" has a "skate cut". This means that shooters can adjust the shoe to the width of their own feet from the tip of the toes to the end of the shoe body by lacing the shoe up accordingly. In order to keep the surface of the sole flat at all times, we recommend using the shoe stretcher specially developed for the purpose by Sauer.

Model: "Easy Style Flex"

Item No.: 3022

Material: 100% box leather, inner lining textile

Soles: 100% thermo polyurethane

Colour: black/silver/blue

Sizes: 36 – 48

HIGH-TECH SPORTS SOCKS WITH COMPRESSION



Prevent early fatigue
and accelerate
regeneration

Long periods of standing or kneeling are a burden on the feet of the shooter and can cause fatigue. These high-tech sports socks represent an ideal combination of compression and functionality. Their patented pressure control system delivers more oxygen to the muscles. This keeps the legs fresh and considerably accelerates regeneration. Heavy legs are a thing of the past.

The anatomically formed and stabilising reinforcement in the foot area absorbs the pressure of the shoe and the integrated Achilles tendon protector prevents pressure zones and undue strain on the tendons in the relevant area. The legs recover faster and marksmen who suffer from calf or tendon complaints in particular experience considerable relief. These compression socks feature a breathable moisture management system and silver ions help to combat odour. All in all, these items guarantee a sense of wellbeing and the fastest possible regeneration after active competition.

Model: "Compression Socks"

Item No.: 1050

Material: 85 % polyamide, 15 % elasthane

Colour: black

Sizes according to circumference of calf in cm.

Please state when ordering:

Women's	25-31 cm	Gr. II	Men's	32-38 cm	Gr. III
	32-38 cm	Gr. III		39-44 cm	Gr. IV
	39-44 cm	Gr. IV		45-50 cm	Gr. V

Made in Germany

SHOOTING SOCKS

Sauer shooting socks reduce fatigue from standing during events. The terry cloth inner gives a good foot climate

Item No.: 1014

Material: 40% wool,
40 % polyacrylic, 20 % polyamide

Colour: black

Sizes: 36-38, 39-42, 43-44, 45-47

Made in Germany



KNEELING ROLLS

Kneeling rolls are available both filled and unfilled. The canvas rolls are only available in a diameter of 15 cm. The leather rolls in patent leather or suede are available in diameters of 12 or 15 cm. Our standard roll in suede is available in a combination of blue and black in diameters of 12 and 15 cm.

Nappa leather or suede (Ø 12 or 15 cm) unfilled

Item No.: 510

Colour: choice of leather from the colour chart.

Canvas (Ø 15 cm), unfilled

Item No.: 512

Colour: choice of canvas from the colour chart

Canvas/leather mix (Ø 12 or 15 cm) body 50% leather, 50% canvas, sides 100% canvas

Item No.: 511

Colour: choice of leather/canvas from the colour chart

We have expanded our range of kneeling rolls to include the "Top Grip with Leather" version. The Top Grip material gives this model better grip and makes it even firmer.

Top Grip/Leather unfilled, (Ø 12 or 15 cm)

Material: Cowhide, Top Grip (100 % rubber)

Item No.: 513

Colours: choice of leather from the colour chart

Plastic granules

Filler for kneeling rolls

Item No.: 514



ACCESSORIES

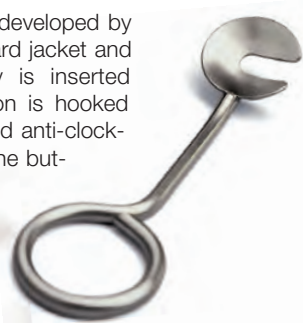
BUTTON BUDDY

The Button Buddy (registered design) developed by Sauer makes it easier to do up awkward jacket and trouser buttons. The Button Buddy is inserted through the buttonhole and the button is hooked onto the notch. When the tool is turned anti-clockwise, the button simply slips through the buttonhole.

Item No.: 1001

Material: metal

Made in Germany



HEADBANDS & EYE SHIELDS

Headband

Item No.: 1116

Material: 90% polyester, 10% elasthane

Colour: black, white, blue, red



The eye shields are 3 cm in width and 4 cm in length and comply with ISSF regulations. Clip fasteners enable them to be easily removed from the headband.

Item No.: 1117g (grey)

Item No.: 1117ü (green)

Item No.: 1117t (white)

Item No.: 1117b (blue)

Material: plastic



TOP GRIP PADS

Top Grip pads for shooting jackets and trousers.

Item No.: 1110 for shooting jacket

Item No.: 1111 for shooting trousers

Material: 100 % rubber



SCREW-ON BUTTONS

Metal screw-on button, high quality, pivoting, a perfect fit for the buttonhole.

Item No.: 1113

Material: 100% metal

Colour: black

PVC screw-on button

Item No.: 1112 for jackets

Item No.: 1112 for suspenders

Material: 100% PVC

Colour: black



Made in Germany

SUSPENDERS

Suspenders in tough stretch material. Available with either clips or button fasteners.

Item No.: 814k with button fasteners

Item No.: 814c with clips

Colour: black



BELTS

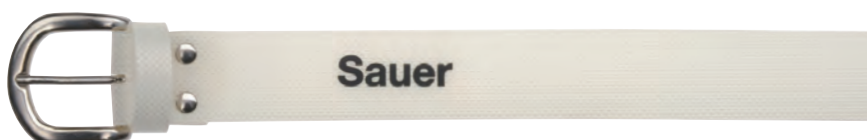
Made in Germany

Special belt for shooting trousers. Available in various lengths, 4cm wide (complies with ISSF regulations).

Item No.: 710

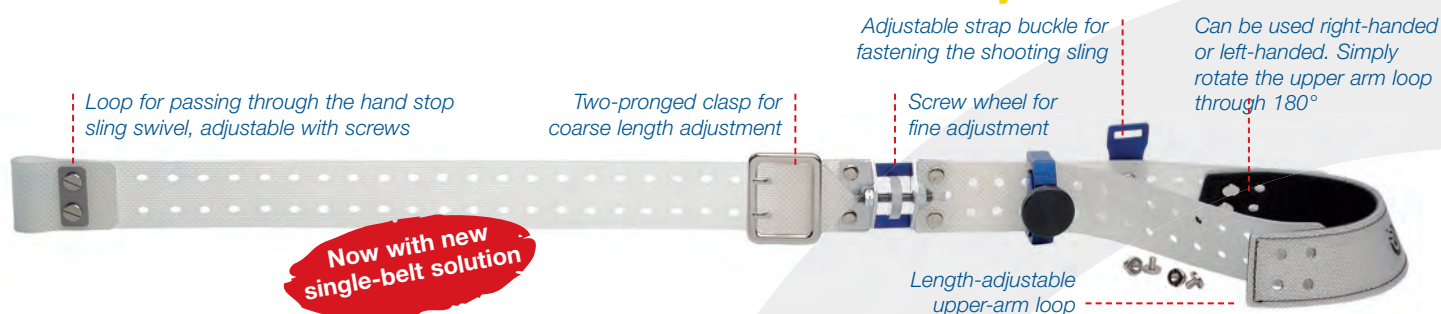
Material: white synthetic material reinforced with fabric

Lengths: 90, 95, 100, 105, 110, 115, 120 cm



ACCESSORIES

EXACT IV SHOOTING SLING **Made in Germany**



The new Sauer Exact IV shooting belt has undergone further refinements. It is now fitted with a simple strap in the area of the forearm to give better contact between forearm and wrist. The loop for passing through the swivel of the hand stop is adjustable and therefore suitable for all makes of rifle. As previously, the length can be adjusted by means of the two-prong buckle.

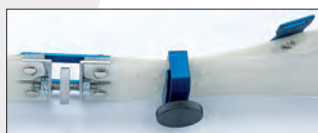
Like its predecessor, the Exakt IV is suitable for both right-handed and left-handed use. Simply loosen the screws on the upper-arm loop, rotate the loop through 180° and retighten the screws. The holes provide a further method of varying the length of the upper-arm loop. The sophisticated fastener system makes the length of the upper-arm loop infinitely adjustable. It is easy to use and highly effective in its functionality.

The upper-arm loop and the forearm strap are fastened by means of a thumb wheel which can also be used for fine adjustment of the overall length when the rifle is shouldered. The position of the adjustable strap buckle for fastening the sling holder to the sling can also be adjusted by means of the holes.

Model: Exact IV Plastic

Item No.: 625

Material: White synthetic material reinforced with fabric; metal accessories in a choice of blue or red (Please state colour when ordering.)



"MATCH II" SHOOTING SLING **Made in Germany**



The length of the angled arm loop can be adjusted by means of a two-pronged buckle. In this section, the inside of the sling is lined with stippled rubber to give the best possible grip.

In the area of the forearm, the "Match II" is now likewise fitted with a single belt to give better contact with the forearm and wrist. The loop for passing through the hand stop swivel is adjustable, making the sling suitable for all makes of rifle.

The length is adjusted by means of a two-pronged buckle. The "Match II" is available in a choice of leather or plastic and for right-handed or left-handed shooters.

Model: "Match II Plastic"

Item No.: 626

Material: plastic with fabric insert
Colour: white

Model: "Match II Leather"

Item No.: 627

Material: 100% cowhide leather
Colour: blue

"STANDARD" SHOOTING SLING **Made in Germany**



"Standard" shooting sling. The angled arm loop is adjustable. The inside is lined with knobby rubber. The length is adjusted by means of a buckle. Available in right-handed and left-handed versions.

Model: "Standard Synthetic"

Item No.: 611

Material: black, flexible synthetic material reinforced with fabric

PREMIUM + PREMIUM OPEN

This completely new design of glove for the support hand of the sports shooter represents a new dimension in the development of shooting gloves.

Previous models were mainly designed to provide maximum padding all round. This meant that the support hand became clumsy and made only minimal contact with the rifle. The new "Premium" model from Sauer achieves the padding effect through individual Biogel pads integrated into the palm and the back of the glove. This keeps the hand supple and considerably improves tactile contact to the rifle. Depending on his or her requirements or previous practice, each shooter can choose between a closed ("Premium") or open ("Premium Open") finger version.

For the first time, the basic material used is precious kangaroo leather, which is extremely comfortable to wear. The leather itself is embossed over the whole surface, creating a stippled effect which prevents the rifle from slipping.

Model: "Premium"

Item No.: 313

Material: 63% kangaroo leather, 28% polyester, 5% polyacrylic, 3% polyurethane, 1% elastane

Colour: black und white

Sizes: XXXS, XXS, XS, S, M, L, XL, XXL, XXXL

Model: "Premium Open"

Item No.: 303

Material: 63% kangaroo leather, 28% polyester, 5% polyacrylic, 3% polyurethane, 1% elastane

Colour: black and white

Sizes: XXXS, XXS, XS, S, M, L, XL, XXL, XXXL

Both "Premium" models are ideally suitable for resting the rifle on either the palm of the hand or on the knuckles (see illustrations).



Rifle resting on the palm of the hand



Rifle resting on the knuckles

New glove concept for the support hand



Fine, embossed kangaroo leather for improved tactile contact

Partial Biogel pads for extra cushioning at the back of the glove and at the palm of the hand



Open finger design

Snugly fitting neoprene cuff

CONTACT III

The "CONTACT III" provides a firm grip for the shooter's trigger hand. The main focus of its design is to ensure the best possible tactile contact.

This glove is ergonomically cut with no seams around the areas of stress and is very light and extremely breathable. The back of the glove is made of ventilating 3D webbing.

The palm area is made from a state-of-the-art polyester/polyamide fabric with a polyurethane coating which is breathable and non-slip. Embossed silicone stippling improves the shooter's grip.

Model: "Contact III"

Item No.: 310

Material: palm 85% polyester with polyurethane coating, 15% polyamide; back of glove: 83% polyamide, 17% cotton

Colour: black with white and green trim

Sizes: XXS, XS, X, M, L, XL, XXL, XXXL

A firm grip for the trigger hand





STRONG + STRONG OPEN

Sauer Shooting-Sportswear's shooting gloves "Strong Open" and "Strong" have been redesigned. They now feature an external elasticated band on the back of the cuff which gives a snug fit and a better grip. The entire back of the glove and most of the palm are reinforced with non-slip rubber to give greater stability and cushioning to the support hand.

The cut and workmanship are designed to make the gloves pre-contoured to the shooting position of the hand. They are extremely well padded. An additional leather gusset has been inserted between the index and middle finger of the "Strong" full glove on which the rifle can be rested when taking aim.

Material: outer shell: 50% cowhide, 50% artificial leather (12% viscose, 18% polyamide, 70% polyurethane)
lining: 34% wool, 33% polyamide, 33% rayon, elasticated band

Model: "Strong Open"
(half-cover glove)
Item No.: 323
Colour: blue, black, red
Sizes: XS, S, M, L, XL

Model: "Strong"
(full glove)
Item No.: 325
Colour: blue, black, red
Sizes: XS, S, M, L, XL

Made in Germany

TOP STRETCH + TOP STRETCH OPEN

The popular and proven "Top Open" glove is a half-cover glove which gives improved ventilation and makes it easier to change the target. Both "Top" models feature a stretch insert at the cuff to provide a snug fit when aiming. The palm and the back of the glove are fitted with large stabilising non-slip Top Grip pads.

The back of the "Top Stretch" full glove is reinforced with a tough synthetic material. In addition, there is a stretch insert on the palm at the base of the fingers to prevent the material from bunching when the fingers are bent.

Material: : 40% PVC, 30% goatskin, 30% rubber
lining: 100% polyamide, stretch fabric; pads: 100% rubber

Modell: Top Stretch (geschlossen)
Item No.: 321
Farbe: blau
Größen: XXS, XS, S, M, L, XL

Modell: Top Stretch Open
Item No.: 319
Farbe: blau
Größen: XS, S, M, L, XL



GLOVES

STANDARD OPEN

The Standard Open is the economy version of a shooting glove. It is manufactured abroad from simple, low-cost materials. Nevertheless, it provides all the functionality a shooter requires with regard to strength and padding.

Model: "Standard open", (also for left-handed shooters)

Item No.: 318

Material: 30 % goatskin, 35 % rubber coating, 35% polyurethane

Lining: 34% wool, 33% viscose, 33% polyacrylic

Colour: blue/red/black

Sizes: XS,S,M,L,XL



Cut-out section with fabric insert for improved air circulation

SPEZIAL

This "Special" glove for the kneeling and prone position is a classic from the Sauer range and has now been remodelled with freshly designed inner padding. This gives it very a good cushioning effect. The stretch insert at the cuff gives it a snug fit at the wrist. Over the years it has proved to be very popular with shooters favouring the prone and kneeling positions.

Model: "Special"

Item No.: 314

Material: 100% kid leather; inner lining 100% polyacrylic

Colour: black

New glove for prone and kneeling positions



Strong padding in the area of the thumb and index finger

STANDARD OPEN AIR

The new "Standard Open Air" model extends the highly affordable standard range of shooting gloves by adding a further variant. The design and appearance are the same as for the "Standard Open." The main difference lies in the new basic material used, which is very light and above all extremely breathable. This makes this glove much more flexible and more pleasant to wear than its predecessor – attributes which each shooter will want to judge for themselves.

Model: "Standard Open Air"

Item No.: 317

Material: 45% webbing, 35% rubber patch, 20% imitation leather; lining: 34% wool, 33% viscose, 33% polyacrylic

Colour: black, silver

Sizes: XS, S, M, L, XL



Basic material in breathable fabric

FORE-END RAISER BLOCKS

"Vario3" – adjustable fore-end sight raiser block for all small calibre rifles. The height of the "Vario3" raiser block can be set to three positions. Variable mounting options provide width and clamping mount adjustment. The "Vario3" is available with aluminium side rails in a choice of four colours or with wooden side rails.

Item No.: 001B = blue (aluminium)

Item No.: 001Si = silver (aluminium)

Item No.: 001R = red (aluminium)

Item No.: 001S = black (aluminium)

Item No.: 001H = natural (wood)

Material: aluminium, wood and aluminium

Made in Germany



4

BAGS

5

SHOOTING SPORTS BAG

The "All In One" shooting sports bag. This sports bag has been popular with shooters all over the world for many years and it has continually been refined still further. The rugged new silver-finish synthetic material provides ideal protection against sunlight and prevents the contents from overheating and the materials stored in it from becoming soft.

The dimensions of the "All In One" are closely matched to the size of today's shooting apparel. The shooting jacket and shooting trousers can be fastened in place inside the bag with two clip straps, so that they do not need to be folded more than necessary and to ensure that the clothing keeps its shape and continues to provide support. A separate compartment is fitted for shooting shoes or boots and a removable inner bag is provided for storing small items. A practical outer compartment with a long zip fastener provides additional storage and makes the bag even more versatile.

What has not changed is the versatility of this Sauer shooting sports bag. It is still fitted with wheels and a separate towing handle. It can be carried in the conventional way using the two padded handles in the middle. It can also be worn comfortably on the back like a rucksack and has extra padding on the back of the bag to prevent pressure points. Below the towing handle there is a closed compartment in addition to the one that is open at the bottom and used to stow the rucksack straps. And, of course, the new "All In One" can be locked.

Model: "All In One"

Item No.: 915

Material: 100% tough nylon fabric

Colour: silver with black straps

Proportion: circa 103 x 39 x 31 cm

RIFLE CASE

Rifle case. A compact case with thick foam padding, shoulder strap and two leather carrying handles.

Model: Rifle case

Item No.: 912

Material: 100% hard-wearing nylon, leather, foam padding

Colour: black

Made in Germany



1. Handle and wheels for towing the bag



2. Straps to enable the bag to be worn like a comfortable rucksack



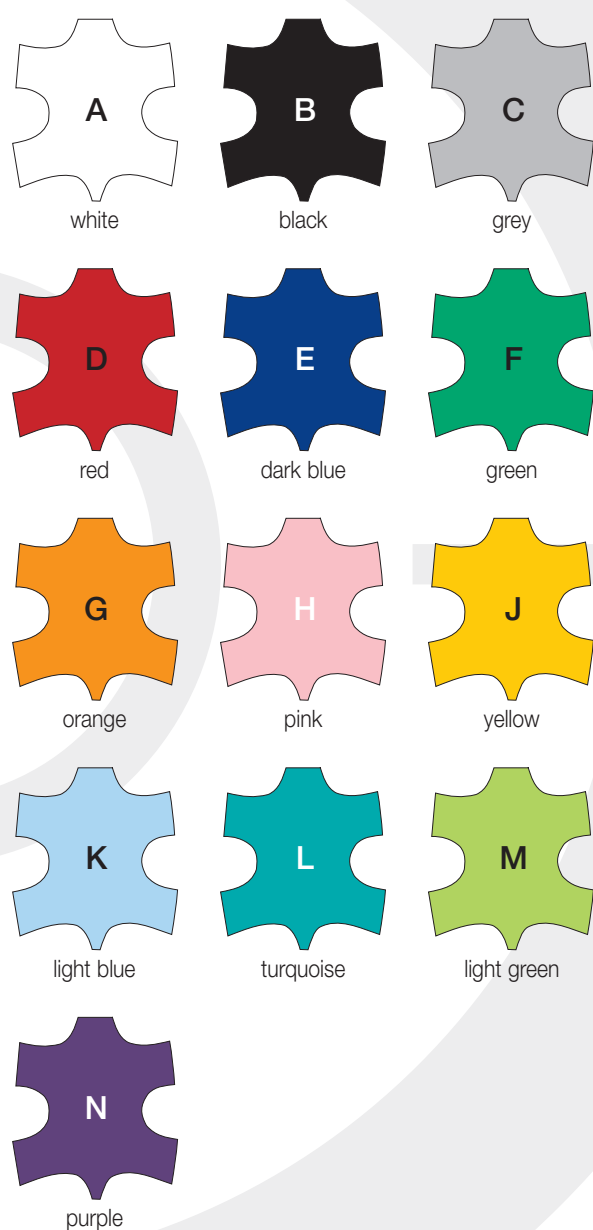
3. Conventional carrying handles

COLOURS

CHOOSE YOUR COLOURS

When ordering Sauer shooting jackets or trousers, please select the colours you want from this page according to the model of jacket or trousers and enter the colours on our special size chart.

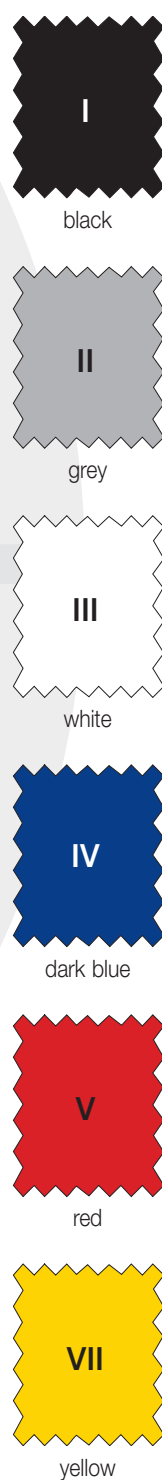
Leather colour chart



WHICH SIZE?

When ordering shooting jackets according to standard clothing sizes, please also add the following dimensions in order to be sure that you receive the right size: chest size, waist, hip measurement and your height. These details will enable us to calculate your clothing size.

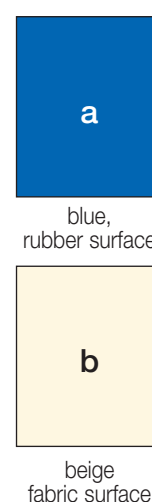
Canvas colour chart



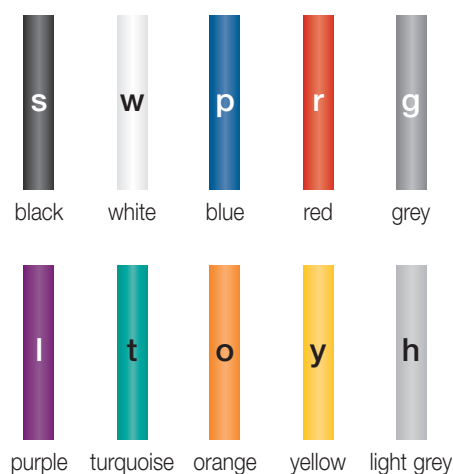
Fabric colour chart



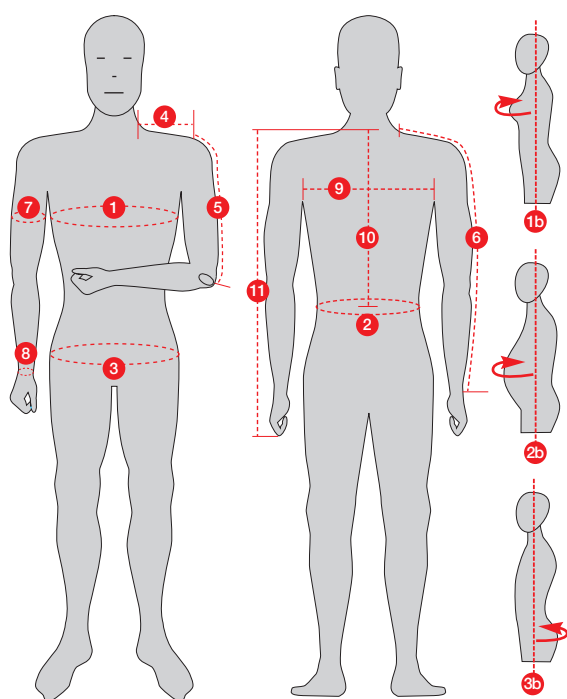
Rubber colour chart ("EXTRA" models)



Piping shade chart



Measurement guide and order form for shooting jackets



All measurements should be taken when wearing a shooting vest or the clothing normally worn under the jacket during competition.

1. Chest _____ cm
 1b 1/2 chest _____ cm
 2. Waist (measured from 5 cm above the hip bone) _____ cm
 2b 1/2 waist _____ cm
 3. Bottom extent _____ cm
 3b 1/2 Bottom extent _____ cm
 4. Shoulder width (shoulder to neck) _____ cm
 5. Upper arm's length (shoulder to elbow) _____ cm

6. lower arm's length (elbows to wrist) _____ cm
 7. Upper arm extend _____ cm
 8. wrist extent _____ cm
 9. Back width (shoulder joint to shoulder joint) _____ cm
 10. Back length to Taille _____ cm
 11. Whole back length/jacket (length neck to end of fist) _____ cm
 12. Body height _____ cm
 13. Clothing size _____

☐ measured over shooting underwear
☐ measured without shooting underwear

☐ measured over shooting trousers
☐ measured without shooting trousers

☐ for women
☐ for men
☐ for right handed
☐ for left handed

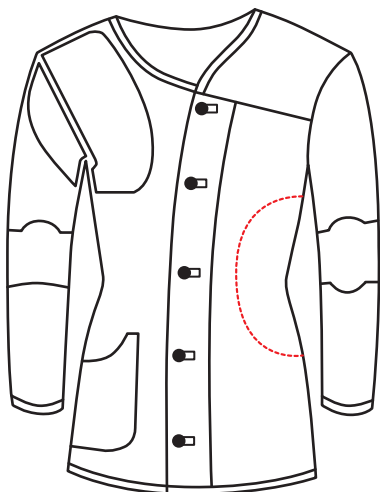
Jacket model _____

Item No. _____

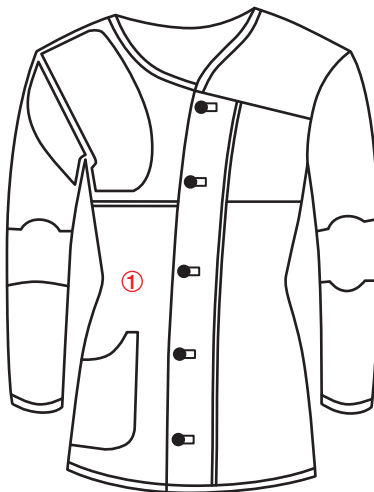
Colour guide for shooting jackets

Please enter the colour(s) of your choice in the appropriate fields.

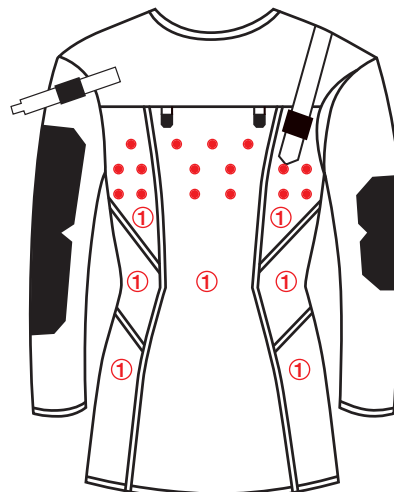
ADVANTAGE & EFFECT & BENCHREST VEST & SEMI



ADVANTAGE EXTRA



ADVANTAGE & EXTRA & EFFECT & BENCHREST VEST + SEMI



What colour piping would you like on your jacket (see shade chart)? _____

In the case of the "Extra" models, the panels marked ① are in rubber.

● For improved ventilation, the "Extra" jacket is also available with perforations at the rear. ☐ YES, I want this!

-----The "Effect" jacket is not available with a suede patch at the support arm.

ORDER TO

Sauer Shooting-Sportswear
 Adlerstrasse 18
 DE-75196 Remchingen-Singen

Name _____

Telephone _____

Street address _____

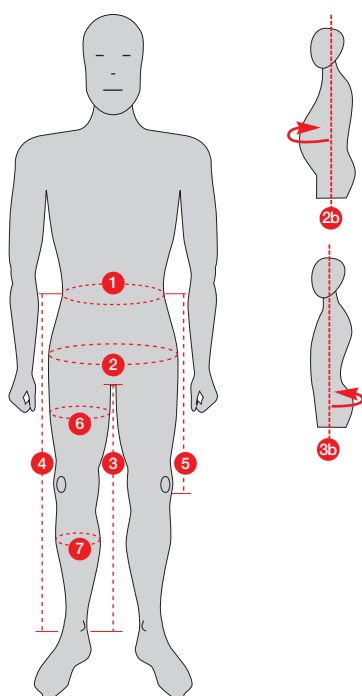
Date _____

Postal code / town or city / country _____

Signature _____



Measurement guide and order form for shooting trousers



All measurements should be taken when wearing a shooting vest or the clothing normally worn and **without shoes**.

1. Waist (5 cm over the hip bones) _____ cm

2b 1/2 waist _____ cm

2. Bottom extent _____ cm

3b 1/2 bottom extent _____ cm

3. Inside leg (to below ankles) _____ cm

4. Overall length (measured from 5 cm above the hip bone to below ankles) _____ cm

5. Knee pad (measured to below the kneecap) _____ cm

6. Thigh extent _____ cm

7. Calf extent _____ cm

8. Body height _____ cm

9. Clothing size _____

☐ measured over shooting underclothing

☐ for right-handed shooters ☐ for women

☐ measured without shooting underclothing

☐ for left-handed shooters ☐ for men

Trouser model _____

Item No. _____

Colour guide for shooting trousers Please enter the colour(s) of your choice in the appropriate fields.

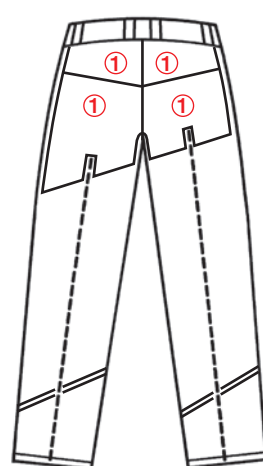
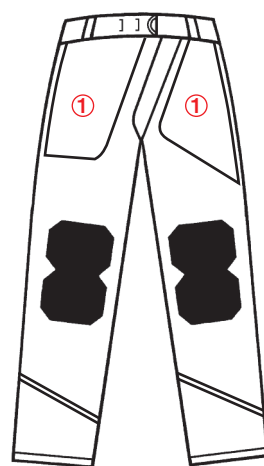
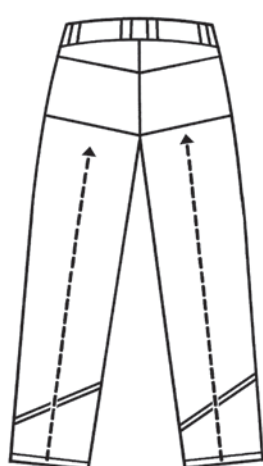
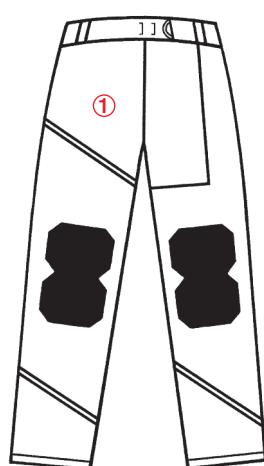
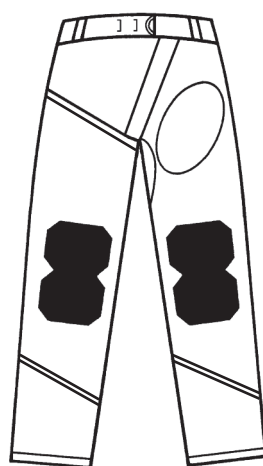
COMFORT
& EFFEKT

COACH &
COACH EXTRA

BACK VIEW

COMFORT EXTRA

BACK VIEW
COMFORT EXTRA &
COACH EXTRA



What colour of piping would you like on your trousers (see shade chart)? _____

In the case of the "Extra" models, the areas marked ① are in rubber.

ORDER TO

Sauer Shooting-Sportswear
Adlerstrasse 18
DE-75196 Remchingen-Singen

Name _____

Telephone _____

Street address _____

Date _____

Postal code / town or city / country _____

Signature _____



Size charts for the "Advantage" and "Effect" jackets

When taking measurements for your jacket or trousers, you should pay attention to the following:

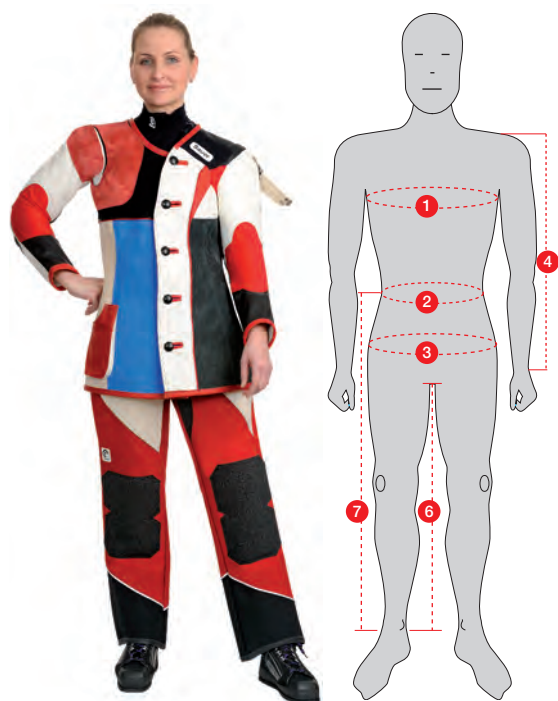
When taking measurements and especially when trying on a new shooting jacket or new shooting trousers, you should always wear your underclothes, including any vest or anything else that you normally wear under your jacket. The measurements you specify should under no circumstances be larger, but rather somewhat smaller than the actual measurements.

Please note that the measurements indicated here do not refer to the finished jacket or trousers; they are used by us as a basis for tailoring your items of clothing in accordance with international guidelines. The dimensions of the jackets and trousers delivered are larger; they incorporate the required tolerances in the overlaps.

Men's jackets									
Size (regular)	44	46	48	50	52	54	56	58	60
Height (approx.)	168	171	174	177	180	183	184	186	188
Chest size (1)	88	92	96	100	104	106	112	116	120
Waist (2)	80	84	88	92	96	100	104	110	112
Hip measurement (3)	96	100	104	108	112	116	119	122	124
Sleeve length (4)	59	60,5	62	63,5	65	66	67	68	69
Size (slim fit)	90	94	98	102	106				
Height (approx.)	177	180	183	186	186				
Brustumfang (1)	90	94	98	102	106				
Taillenumfang (2)	80	84	88	92	96				
Gesäßumfang (3)	98	102	106	110	111				
Sleeve length (4)	65,5	67	68,5	70	71				

Women's jackets							
Size	36	38	40	42	44	46	48
Height (approx.)	165	168	170	174	177	177	177
Chest size (1)	84	88	92	96	100	104	110
Waist (2)	63	67	70	74	78	83	90
Hip measurement (3)	90	94	98	102	106	110	116
Sleeve length (4)	59	59	59	59	59	59	59

Size charts for the "Comfort" + "Coach" and "Effect" trousers

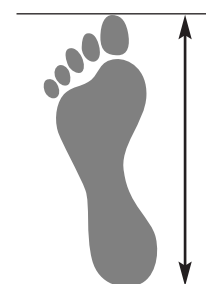


Men's trousers									
Size	44	46	48	50	52	54	56	58	60
Waist (2)	78	82	86	90	96	102	108	112	118
Hip measurement (3)	96	100	104	108	112	116	120	124	128
Inside leg (6)	73	75	77	79	80	82	83	84	84
Overall length (7)	103	106	106	111	113	116	119	120	121

Hosen Damen							
Größe	36	38	40	42	44	46	48
Waist (2)	66	68	70	74	78	84	90
Hip measurement (3)	90	94	98	104	108	114	118
Inside leg (6)	70	71	71	72	72	73	74
Overall length (7)	100	102	104	105	106	107	109

International shoe size chart

Length of foot in cm	Germ./EU	UK	USA
22,7	35	3	5 1/2
23	36	3 1/2	6
23,4	36 2/3	4	6 1/2
23,8	37	4 1/2	7
24,3	38	5	7 1/2
24,7	38 2/3	5 1/2	8
25,1	39	6	8 1/2
25,6	40	6 1/2	9
26	40 2/3	7	9 1/2
26,5	41	7 1/2	10
27	42	8	10 1/2
27,4	42 2/3	8 1/2	11
27,8	43	9	11 1/2
28,3	44	9 1/2	12
28,7	44 2/3	10	12 1/2
29,1	45	10 1/2	13
29,6	46	11	13 1/3
29,8	46 2/3	11 1/2	14
30,3	47	12	14 1/2
30,8	48	12 1/2	15



Correct size
Shooting shoes/boots =
overall length of foot + 1 cm

International size charts (guideline only)

Germany/men's	Germany/women's	International
170	36	XS
44/46	38	S
50	40/42	M
52	44	L
54/56	46/48	XL
58/60		XXL

Size chart for our standard range (pages 18-19)

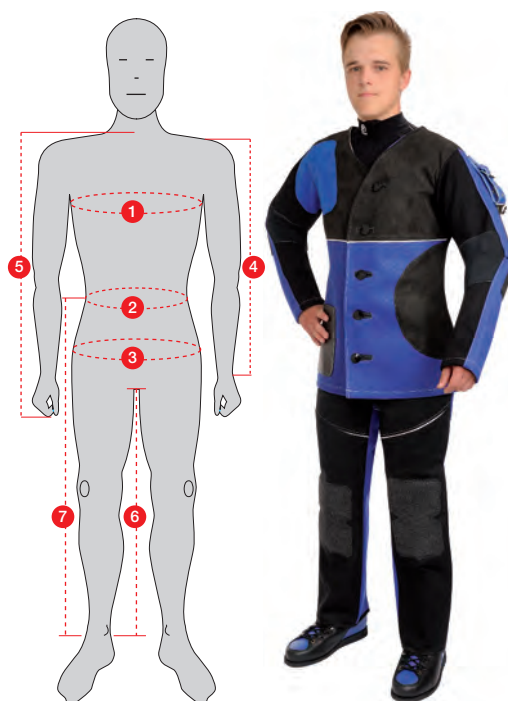
Standard jackets (men's)								
Regular sizes	46	48	50	52	54	56	58	60
Chest (1)	93	97	101	105	109	113	117	121
Waist (2)	81	85	89	94	99	104	109	114
Hip (3)	97	101	105	109	113	117	121	125
Arm (4)	62	63	64	65	66	67	68	69
Length (5)	67	68	69	70	71	72	73	74
Standard jackets (men's)								
Slim fit	90	94	98	102	106	110	112	
Chest (1)	91	95	99	103	107	111	115	
Waist (2)	77	81	85	89	93	98	104	
Hip (3)	95	99	103	107	111	115	119	
Arm (4)	66	67	68	69	70	71	72	
Length (5)	70	71	72	73	74	75	76	
Standard jackets (men's)								
Short	24	25	26	27	28	29	30	
Chest (1)	100	104	108	112	116	120	124	
Waist (2)	92	96	100	106	110	114	118	
Hip (3)	108	112	116	120	124	128	132	
Arm (4)	60	61	62	63	64	65	66	
Length (5)	65	66	67	68	69	70	71	
Standard trousers (men's)								
Regular sizes	46	48	50	52	54	56	58	60
Inside leg (6)	72	73	74	75	76	78	79	80
Length (7)	103,5	105	106,5	108	109,5	111	112,5	114
Waist (2)	81	85	89	94	99	104	109	114
Hip (3)	97	101	105	109	113	117	121	125
Standard trousers (men's)								
Slim fit	90	94	98	102	106	110	112	
Inside leg (6)	75	76	77	78	79	80	81	
Length (7)	106,5	108	109,5	111	112,5	114	115,5	
Waist (2)	77	81	85	89	93	98	104	
Hip (3)	95	99	103	107	111	115	119	
Standard trousers (men's)								
Short	24	25	26	27	28	29	30	
Inside leg (6)	70	71	72	73	74	75	76	
Length (7)	102	103,5	105	106,5	108	109,5	111	
Waist (2)	92	96	100	106	110	114	118	
Hip (3)	108	112	116	120	124	128	132	
Standard jackets (women's)								
Sizes	36	38	40	42	44	46	48	
Bust (1)	85	89	93	97	102	107	113	
Waist (2)	68	72	77	81	85	90	95	
Hip (3)	94	97	101	104	108	112	116	
Arm (4)	57	58	59	60	61	62	63	
Length (5)	67	68	69	70	71	72	73	
Standard trousers (women's)								
Sizes	36	38	40	42	44	46	48	
Inside leg (6)	68,5	68	71	70,5	75	74,5	74	
Length (7)	100	100	104	104	108	108	108	
Waist (2)	68	72	77	81	85	90	95	
Hip (3)	94	97	101	104	108	112	116	
Standard jackets (children's)								
Sizes	146	152	158	164	170	176		
Chest (1)	74	77	80	83	86	89		
Waist (2)	65	67	69	71	73	75		
Hip (3)	79	82	85	88	91	94		
Arm (4)	52,5	54	55,5	57	58,5	60		
Length (5)	61	62	63	64	65	66		
Standard trousers (children's)								
Sizes	146	152	158	164	170	176		
Inside leg (6)	61	64	67	70	73	76		
Length (7)	88	92	96	100	104	108		
Waist (2)	65	67	69	71	73	75		
Hip (3)	79	82	85	88	91	94		

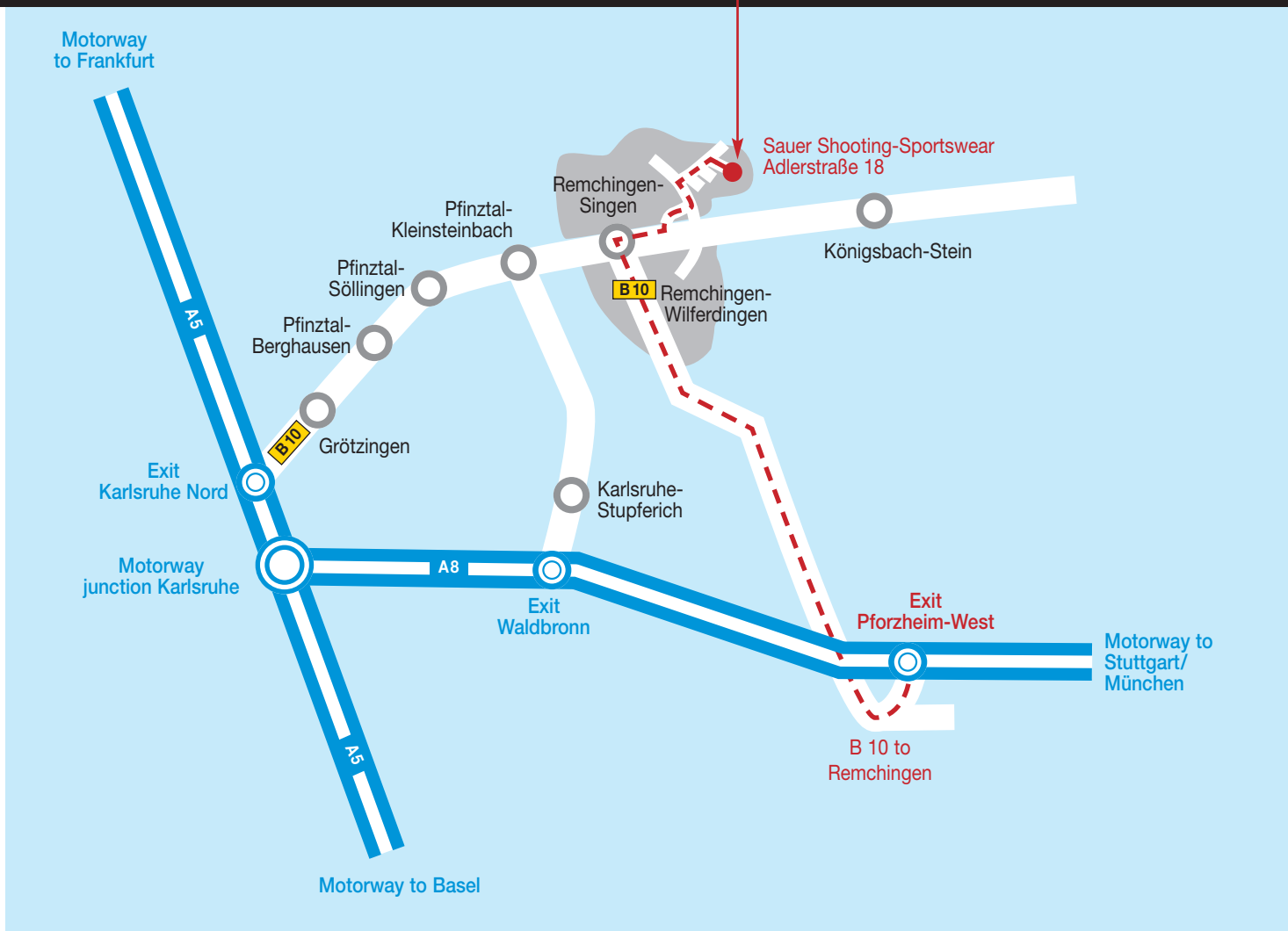
When taking measurements for your jacket or trousers, you should pay attention to the following:

When taking measurements and especially when trying on a new shooting jacket or new shooting trousers, you should always wear your underclothes, including any vest or anything else that you normally wear under your jacket.

Please note that the measurements given alongside are only approximate. They are only intended as a guideline for determining your clothing size. The measurements you specify should under no circumstances be larger, but rather somewhat smaller than the actual measurements.

The finished jackets and trousers are larger than the measurements given here, since they incorporate the required tolerances in the overlaps.





Your stockist

04/15

Sauer Shooting-Sportswear

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D-75196 Remchingen-Singen
(near Pforzheim) Germany

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Business hours:

Mo - We: 8.30 - 12.30 and 13.30 - 16.00

Thu - Fri: 8.30 - 12.30 and 13.30 - 18.00

Sat: 9.00 - 12.00

